



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

P7300-150-OH
Job Sheet 177781



Part No: P7300-150-OH

Job Qty: 1 ea

Part Name: Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No: RA150

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: BMMG722

Note: DWG P###-## Rev 1(TEO17-741)IPP Rev. A 18.05.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/31/18	0.00	0.00	Start Up Container		Completed 18/05/18
100	QC	1 pcs		5/31/18	0.00	0.00	QC5		OK 18.05.18
110	Purchasing	1 pcs		5/31/18	0.00	0.00	Purchasing		AC 19/05/18
120	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging2		AC 19/05/18
130	QC	1 pcs		5/31/18	0.00	0.00	QC6		38
140	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging3-1	DAS	9-89
145	DC	1 pcs		5/31/18	0.00	0.00	DC	21	
150	QC21-FG	1 Ea		5/31/18	0.00	0.00	QC21	9-89	MAY 31 2018

Part Op 100 - RA: INSPECT ASSEMBLY.

Descriptions: 110 - Issue P/O to ATLANTIC BRAIDS LTD; P/O 039947 - Test and Over Haul as per OM-SLP and DWG P###-##. -Certificate of conformity required.

145 - Photocopy blue file OM-SLP Long line Rev 8

18 May 2018 x1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P7300-150-AR	Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg)	1 Ea (1 ea)	90-Start up Operation	5075082
				5072491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	P7300-150	1	0	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 2:39 PM Dart.Gagnon.Michelle



Container No: S075111



Part: P7300-150

Job No: 177781

Serial No/Batch: S075111

Revision: 1

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/28/18

Inspection Sheet Complete RA150

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C60	SN 6071, M994-03	2	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S041605(6071); and S052546(M994-03)	Customer supplied part. Customer sending C60 SN 6071 to be overhaul. Preform overhaul and return to customer. Customer also sending C60 M994-03 to be overhaul. C60 was received with cage. Remove from cage, preform overhaul, re-install hook to cage and return to customer.
C45	AC11007	1	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S050438	Customer supplied part. Customer sending C45 AC11007 to be overhaul. C60 was received with cage. Remove from cage, preform overhaul, re-install hook to cage and return to customer.
SWA6A-2	AC10006, AC11003, AC4006.	3	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S041058(AC10006); S041604(AC11003); S042053(AC4006)	Customer supplied part x3. Customer sending SWA6A-2 AC4006, AC11003 and AC4006 to be overhaul. Preform overhaul and return to customer.
SWA6A-4	AC09002 AC09001	2	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S041603(AC09002) and S061865(AC09001)	Customer supplied part x2. Customer sending SWA6A-4 serial# AC09002 and AC09001 for testing. Preform test as per Electric Swivel SWA6A. Return to customer.
P5400-100	AC09003	1	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S052552(AC09003)	Customer supplied part. Customer sending longline P5400-100 serial# AV09003 for inspection Send out for pull test. Return to customer.
P5400-50	AC09002	1	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S041056(AC09002)	Customer supplied part. Customer sending longline P5400-50 serial# AV09002 for inspection Send out for pull test. Return to customer.
P7300-150	BMMG722	1	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S050439(BMMG722)	Customer supplied part. Customer sending longline P7300-150 serial# BMMG722 for inspection Send out for pull test. Return to customer.
P7300-50	AC09001, AC09002	2	☐ es	☐ es	☐ es	☐ es	CUSTOMER SUPPLIED	S041057(AC09001) and S052555(AC09002)	Customer supplied part. Customer sending qty2 of longlines P7300-50 serial# AC09001 and AC09002 for inspection Send out for pull test. Return to customer.

C2-6HC	AC09001, AC09002	2	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	S061883(AC9001) and S061884(AC09002)	Customer supplied part qty 2. 1.Customer sending C2-6HC serial# AC09001 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-07, M987-10, M987-11, M987-12, M987-13, and M987-14 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer. 2.Customer sending C2-6HC serial# AC09002 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-09, M987-16, M987-17, M987-18, M987-20, and M987-22 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer
C2(These Hooks are part of C2-6HC above)		12	☐ yes	☐ yes	☐ yes	☐ yes			See C2-6-HC above
			☐ yes	☐ yes	☐ yes	☐ yes			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039947**

Supplier: ATL003-VC
Atlantic Braids Ltd
#15 Concession Road 1
Chute à Blondeau
ON
K0B 1B0 Canada
Phone: 613-674-2728
Fax: 613-674-3192

PO No: PO039947

PO Date: 5/18/18

Due Date: 5/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Pymt Terms: Net 30

Freight Terms:

Special Comments:

ONE TIME ONLY
APPROVAL

BY: 5/18/18

Ship To:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177779	P5400-100-OH	Plasma® Long Line 5,400 lbs Safe Work Load (2,500 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM-SLP and DWG P####-##. -Certificate of conformity required. S/N : AC09003	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00

POSITIVE RECALL

EFFECTIVE 5/18/18 AUTH 5

RELEASED _____ DATE _____

Supplier stock in approval process

Line Item Note INSPECTION PROCEDURE:
(REF OM-SPL)
1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING
2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE
HEAT DAMAGE (GLAZED OR GLOSSY AREAS)
INCONSISTENT DIAMETER
MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE)
DISCOLORATION
SPlice SLIPPAGE (2" MAX PERMITTED)
3) THE DLL-##-##-2 OR P##### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES.
4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS
FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE.
5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING.
TOUCH UP FINISH IF NECESSARY
6) REINSTALL ORANGE JACKET

2	177780	P5400-50-OH	Plasma® Long Line 5,400 lbs Safe Work Load (2,500 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM-SLP and DWG P####-##. -Certificate of conformity required. S/N : AC09002	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00
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POSITIVE RECALL

EFFECTIVE 5/18/18 AUTH 5

RELEASED _____ DATE _____

Supplier stock in approval process

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note INSPECTION PROCEDURE: (REF OM-SPL) 1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING 2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE HEAT DAMAGE (GLAZED OR GLOSSY AREAS) INCONSISTENT DIAMETER MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE) DISCOLORATION SPLICE SLIPPAGE (2" MAX PERMITTED) 3) THE DLL-####-2 OR P####-### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES. 4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE. 5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING. TOUCH UP FINISH IF NECESSARY 6) REINSTALL ORANGE JACKET										
3	177781	P7300-150-OH	Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM- SLP and DWG P####-###. -Certificate of conformity required. S/N BMMG722	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00
Line Item Note INSPECTION PROCEDURE: (REF OM-SPL) 1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING 2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE HEAT DAMAGE (GLAZED OR GLOSSY AREAS) INCONSISTENT DIAMETER MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE) DISCOLORATION SPLICE SLIPPAGE (2" MAX PERMITTED) 3) THE DLL-####-2 OR P####-### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES. 4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE. 5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING. TOUCH UP FINISH IF NECESSARY 6) REINSTALL ORANGE JACKET										
4	177782	P7300-50-OH	Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM- SLP and DWG P####-###. -Certificate of conformity required. S/N: AC09001	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00

POSITIVE RECALL
 EFFECTIVE 5/18/18 AUTH ☒
 RELEASED _____ DATE _____
 Supplier Steve in
 Approved Purch

POSITIVE RECALL
 EFFECTIVE 5/18/18 AUTH ☒
 RELEASED _____ DATE _____
 Supplier Steve in
 Approved Purch

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CERTIFICATE OF COMPLIANCE

This document certifies that the items or materials cited herein conform to the inspection requirements of the Purchase Order of Contract and have been tested and/or inspected to applicable specifications and/or drawings in accordance with our Quality Assurance Plan.

Tests and inspections are performed in accordance with CI-1500.

PART #: P7300-150-OH
SERIAL #: BMMG722
JOB #: 177781

CUSTOMER NAME: DART AEROSPACE LTD
CUSTOMER PO #: 39947
QUANTITY: 1

Inspection results:

Inspection detail	Observations/ comments	Pass (Y/N)
Heat damage – glazed or glossy areas	Very small amount of glazing	Y
Inconsistent diameter	None	Y
More than 25% wear from abrasion	Excessive fuzz on each end of rope (4 feet approximately) – check for damage	Y
Discoloration	Discoloration observed on approximately 50% of rope	Y
Splice slippage (max 2" permitted)	None	Y
Tensioned to 2.5x WLL for 5 min.	Line tensioned to 18,250 lbs	Y
Rope inspection after testing	No new issues observed	Y
Other comments	Cracked epoxy was observed on one end	Y

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38
9-88

Based on the inspection results we deem this rope acceptable to be placed back into service. Please note that the results are based on a visual inspection of the condition of the rope at the time of inspection and may not detect latent defects. Always use caution and follow the manufacturer's guidelines for usage and inspection of the long line.



Approved/Signature

28 MAY 2008

